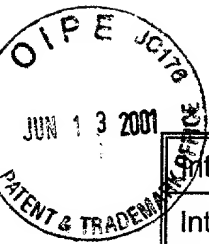


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#PCT

JG19 Rec'd PCT/PTO 13 JUN 2001

PATENT
03330-P0010A LHR

International Application No.	101028
International Filing Date	December 15, 1999
Priority Date Claimed	December 16, 1998
Title of Application	Device and Method for Milking Animals
Applicants	Pieter Adriaan Oosterling, <i>et al.</i>

Assistant Commissioner for Patents
Washington, DC 20231

Box PCT; Attention: EO/US

***TRANSMITTAL LETTER TO THE UNITED STATES
ELECTED OFFICE (EO/US)
(ENTRY INTO U.S. NATIONAL PHASE UNDER CHAPTER II)***

1. Applicants herewith submit to the United States Elected Office (EO/US) the following items under 35 U.S.C. 371:

- ☒ This express request to immediately begin national examination procedures (35 U.S.C. 37(f)).
- ☒ The U.S. National Fee (35 U.S.C. 371(c)(1)) and other fees (37 CFR 1.492) as indicated below:

NOTE: Documents and fees must be clearly identified as a submission to enter the National Stage under 35 USC 371 otherwise the submission will be considered as being made under 35 USC 111.37 CFR 1.494(f).

Express Mail No. EL 550 088 746 US

2. Fees:

CLAIMS FEE	(1) FOR	(2) NUMBER FILED	(3) NUMBER EXTRA	(4) RATE	(5) CALCULATIONS
<input checked="" type="checkbox"/> 1	TOTAL CLAIMS	21 - 20 =	1	x \$18.00 =	\$ 18.00
	INDEPENDENT CLAIMS	2 - 3 =	0	x \$80.00 =	0.00
	MULTIPLE DEPENDENT CLAIMS (if applicable) x \$270				0.00
BASIC FEE	<input type="checkbox"/> U.S. PTO WAS INTERNATIONAL PRELIMINARY EXAMINATION AUTHORITY Where an International preliminary examination fee as set forth in § 1.482 has been paid on the international application to the U.S. PTO: <input type="checkbox"/> and the international preliminary examination report states that the criteria of novelty, inventive step (non-obviousness) and industrial activity, as defined in PCT Article 33(1) to (4) have been satisfied for all the claims presented in the application entering the national stage (37 CFR 1.492(a)(4)).....\$100.00 <input type="checkbox"/> and the above requirements are not met (37 CFR 1.492(a)(1)).....\$690.00 <input checked="" type="checkbox"/> U.S. PTO WAS NOT INTERNATIONAL PRELIMINARY EXAMINATION AUTHORITY: Where no international preliminary examination fee as set forth in § 1.482 has been paid to the U.S. PTO, and payment of an international search fee as set forth in §1.445(a)(2) to the U.S. PTO: <input type="checkbox"/> has been paid (37 CFR 1.481(a)(2)).....\$490.00 <input type="checkbox"/> has not been paid (37 CFR 1.492(a)(3)).....\$750.00 <input checked="" type="checkbox"/> Where a search report on the international application has been prepared by the European Patent Office or the Japanese Patent Office (37 CFR 1.492(a)(5)).....\$860.00				
	TOTAL OF ABOVE CALCULATIONS =				878.00
SMALL ENTITY	Reduction by 1/2 for filing by small entity, if applicable. Affidavit must be filed also (note 37 CFR 1.9, 1.27, 1.28)				-439.00
	Subtotal				439.00
	Fee for recording the enclosed Assignment \$40.00 (37 CFR 1.21(h)) (see Item 13 below). See attached Assignment Cover Sheet.				0.00
TOTAL	Total Fees enclosed				\$439.00

☒ A check in the amount of \$439.00 is enclosed.

See attached Preliminary Amendment reducing the number of claims

3. A copy of the International Application as filed (35 U.S.C. 371 (c)(2)).

NOTE: Section 4.495(b) was amended to require that the basic national fee and a copy of the international application must be filed with the Office by 30 months from the priority date to avoid abandonment. "The International Bureau normally provides the copy of the international application to the Office in accordance with PCT Article 20. At the same time, the international Bureau notifies applicant of the communication to the Office. In accordance with PCT Rule 47.1, that notice shall be accepted by all designated offices as conclusive evidence that the communication has duly taken place. Thus, if the applicant desires to enter the national stage, the applicant normally need only check to be sure the notice from the International Bureau has been received and then pay the basic national fee by 30 months from the priority date."

has been transmitted by the International Bureau.

4. A translation of the International application into the English language (35 U.S.C. 371 (c)(2)) is not required as the application was filed in English.

5. Amendment to the claims of the International Application under PCT Article 19 (35 U.S.C. 371(c)(3)):

NOTE: The Notice of January 7, 1993 points out that 37 CFR § 1.495(a) was amended to clarify the existing and continuing practice that PCT Article 19 Amendments must be submitted by 30 months from the priority date and this deadline may not be extended. The Notice further advises that: "The failure to do so will not result in loss of the subject matter of the PCT Article 19 amendment. Applicant may submit that subject matter in a preliminary amendment filed under Section 1.121. In many cases, filing an amendment under Section 1.121 is preferable since grammatical or idiomatic errors may be corrected." 1147 O.G. 29-40, at 36.

has not been transmitted as applicant chose not to make amendment under PCT Article 19.

6. A translation of the amendment to the claims under PCT Article 19 (38 U.S.C. 371(c)(3)) was not transmitted for reasons indicated at point 5 above.
7. A copy of the international examination report (PCT/IPEA/409) is transmitted herewith.
8. Annex to the International Preliminary Examination Report (Separate Sheet) is transmitted herewith.
9. A translation of the annexes to the International Preliminary Examination Report is not required as the annexes were made in English.
10. An oath or declaration of the inventor (35 U.S.C.(c)(4)) complying with 35 U.S.C. 115 will follow.
11. An International Search Report (PCT/ISA/210) or Declaration under PCT Article 17(2)(a) is transmitted herewith.
12. An Information Disclosure Statement under 37 CFR 1.97 and 1.98 is transmitted herewith. Also transmitted herewith are copies of the citations listed.

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JC03 Recd. 6/13/01

13 JUN 2001

13. Additional Documents being transmitted:

International Publication No WO 00/35271
Preliminary Amendment (37 CFR §1.121).
Small Entity Claim Assertion.
Notification of the Recording of a Change of Address
Information Concerning Elected Offices Notified of their Election

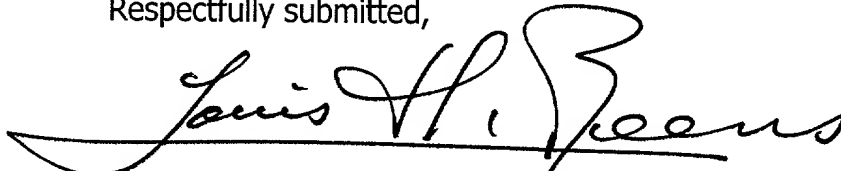
14. An Assignment document will follow. Please mail the recorded Assignment document to the person whose signature and address appear below.

15. The above-checked items are being transmitted before 30 months from any claimed priority date.

Authorization to Charge Additional Fees

The Commissioner is hereby authorized to charge any additional fees, including, but not limited to 37 CFR 1.492(a)(1),(2),(3)&(4) (filing fees) and 37 CFR 1.492(b),(c),(d) (presentation of extra claims) by this paper and during the entire pendency of the Application to Account No. 19-4516.

Respectfully submitted,



June 13, 2001

Louis H. Reens, Registration No. 22,588
Attorney for Applicants
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986 Bedford Street
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J003 Rev'd POT/TC 13 JUN 2001

PATENT
03330-P0010A LHR

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicants	Pieter Adriaan Oosterling, <i>et al.</i>
Serial No. - Pending	Filing Date: June 13, 2001
Title of Application	Device and Method for Milking Animals

Assistant Commissioner for Patents
Washington, DC 20231

Preliminary Amendment

Dear Sir:

Amendment Revisions

Please amend the claims as follows:

1. (Amended) Device for milking animals, comprising at least one milking stall with means (1, 2, 3) for extracting milk, means (3, 4) for de-aerating the milk which has been extracted and means (6) for conveying de-aerated milk to a milk tank (11) for storage for a prolonged period, characterized in that the storage volume (12) of the milk tank (11) is [designed as] a closed chamber with a variable volume which corresponds to the volume of the milk stored in the milk tank (11).

2. Device according to claim 1, characterized in that the device comprises cooling means (9, 10) for cooling the milk to approximately the storage temperature while the milk is being conveyed to the milk tank.

3. (Amended) Device according to claim 2, characterized in that the milk tank is positioned in a cooled environment and [or] is provided with cool walls.

4. (Amended) Device according to claim 1 [, 2, or 3,] characterized in that at least part of [the] a wall [s] (31) of the milk tank (11) is made from a flexible material [s].

5. (Amended) Device according to claim 4, characterized in that [the] inner sides of [the] walls (31) of the milk tank (11) are smooth and free of corners.

6. Device according to claim 5, characterized in that the milk tank (11) is rotationally symmetrical.

7. (Amended) Device according to [one of] claim [s] 4 [-6], characterized in that the milk tank (11) is positioned in a receptacle (30) for supporting the flexible walls (31).

8. (Amended) Device according to claim 1, [2 or 3,] characterized in that the [walls comprise] milk tank has a movable wall (21) and a fixed wall (15), and sealing means (18) [are provided] for sealing the opening between the movable wall (21) and the fixed wall (15).

9. (Amended) Device according to claim 8, characterized in that the sealing means (18) are attached to the movable wall (21) and are shaped to form [comprise] a rinsing chamber (B) which is open towards the fixed wall (15) and means (16) for circulating rinsing water through the rinsing chamber (B).

10. (Amended) Device according to claim 8 [or 9], characterized in that at least part of the movable wall (21) and the fixed wall (27) have [is of] double-walls [ed design] and [may be provided with] means (19, 20) for circulating cooling liquid through space in the double walls.

11. (Amended) Device according to claim 8, [9, or 10,] characterized in that at least part of the walls (15, 21, 27) is made of glass.

12. (Amended) Device according to [one of the preceding] claim 1 [s], characterized in that the milk tank (11) is transportable.

13. (Amended) Device according to [one of the preceding] claim 1 [s], characterized in that the milk tank has at least one [of the] wall [s] (27) [is] provided with an opening for introducing spray means into the closed chamber (12).

14. (Amended) Device according to [one of the preceding] claim 1 [s], characterized in that the milk tank (11) is provided with signaling means for signaling when [that] the storage volume (12) has reached its maximum.

15. Device according to claim 14, characterized in that the device comprises a plurality of milk tanks (11) which are all provided with a switchable valve which is coupled to the signaling means.

16. (Amended) Device according to [one of the preceding] claim 1 [s] comprising a milking line (104) between the milking cups (101) and a storage tank (117, 118, 119, 120), [if appropriate] a discharge line (103) between the milking cups (101) and a discharge vessel (116) for the purpose of discharging cleaning liquid or first contaminated milk, and a control system (108) and further characterized in that the device comprises at least two milk tanks (117, 118, 119, 120) which can be connected to the milking line (104) and [also] switching means (112, 113) [, which are] connected to the control system (108), for connecting the milking line (104) to one of the milk tanks.

17. (Amended) Device according to claim 16, characterized in that the device comprises identification means (107) for identifying animals which are to be milked and [also] memory means (108) which determine the expected concentration of a specific substance in and/or property of the milk from an identified animal.

18. (Amended) Device according to claim 17, characterized in that the expectations concerning the concentration and/or property during the period of lactation and/or during the milking operation are stored in the memory means (108), [in addition

to] means for coupling the milking line (104) to various milk tanks during a milking operation on the basis of the expected concentration and/or property.

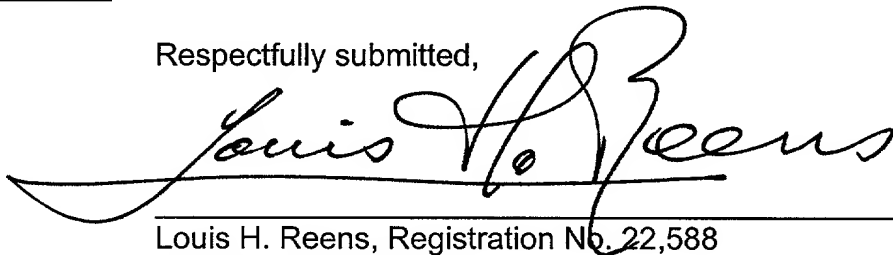
19. (Amended) Device according to claim 16, [17 or 18,] characterized in that sensor means (110) for milk are incorporated in the milking line (104), for [the purpose of] measuring the concentration of a specific substance and/or a specific property in the milk, [as well as means for connecting the milking line (104) to various milk tanks during the milking operation on the basis of the measured concentration and/or property].

20. (Amended) Device according to one of claims 16 [-19], characterized in that there are plurality of milking stalls (P, Q, R), which each comprise switching means (112, 113) for coupling the milking line (104) to one of the milk tanks (117, 118, 119, 120).

21. Please cancel claim 21.

[22] 21.(Amended) Method for milking animals using [a device according to one of claims 1-20,] a device for milking animals wherein at least one milking stall has means (1, 2, 3) for extracting milk, means (3, 4) for de-aerating the milk which has been extracted and means (6) for conveying de-aerated milk to a milk tank (11) for storage for a prolonged period, and wherein the milk is transported within a closed chamber inside the milk tank to a remote site where the milk is discharged from the milk tank, the improvement comprising the step, characterized in that, after the milk tank (11) has been emptied [and, if appropriate, cleaned,] the closed chamber [storage volume] (12) is connected to subatmospheric pressure in order to reduce [minimize] the storage volume of the closed chamber.

Respectfully submitted,

A handwritten signature in cursive script, reading "Louis H. Reens", written over a horizontal line.

Louis H. Reens, Registration No. 22,588
Attorney for Applicants
ST.ONGE STEWARD JOHNSTON & REENS LLC
986 Bedford Street
Stamford, CT 06905-5619
203 324-6155

FOIA b 7 - DATED 06/13/2001

Clean Set of Claims

1. Device for milking animals, comprising at least one milking stall with means (1, 2, 3) for extracting milk, means (3, 4) for de-aerating the milk which has been extracted and means (6) for conveying de-aerated milk to a milk tank (11) for storage for a prolonged period, characterized in that the storage volume (12) of the milk tank (11) is a closed chamber with a variable volume which corresponds to the volume of the milk stored in the milk tank (11).

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2. Device according to claim 1, characterized in that the device comprises cooling means (9, 10) for cooling the milk to approximately the storage temperature while the milk is being conveyed to the milk tank.

3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100 101 102 103 104 105 106 107 108 109 110 111 112 113 114 115 116 117 118 119 120 121 122 123 124 125 126 127 128 129 130 131 132 133 134 135 136 137 138 139 140 141 142 143 144 145 146 147 148 149 150 151 152 153 154 155 156 157 158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173 174 175 176 177 178 179 180 181 182 183 184 185 186 187 188 189 190 191 192 193 194 195 196 197 198 199 200 201 202 203 204 205 206 207 208 209 210 211 212 213 214 215 216 217 218 219 220 221 222 223 224 225 226 227 228 229 230 231 232 233 234 235 236 237 238 239 240 241 242 243 244 245 246 247 248 249 250 251 252 253 254 255 256 257 258 259 260 261 262 263 264 265 266 267 268 269 270 271 272 273 274 275 276 277 278 279 280 281 282 283 284 285 286 287 288 289 290 291 292 293 294 295 296 297 298 299 300 301 302 303 304 305 306 307 308 309 310 311 312 313 314 315 316 317 318 319 320 321 322 323 324 325 326 327 328 329 330 331 332 333 334 335 336 337 338 339 340 341 342 343 344 345 346 347 348 349 350 351 352 353 354 355 356 357 358 359 360 361 362 363 364 365 366 367 368 369 370 371 372 373 374 375 376 377 378 379 380 381 382 383 384 385 386 387 388 389 390 391 392 393 394 395 396 397 398 399 400 401 402 403 404 405 406 407 408 409 410 411 412 413 414 415 416 417 418 419 420 421 422 423 424 425 426 427 428 429 430 431 432 433 434 435 436 437 438 439 440 441 442 443 444 445 446 447 448 449 450 451 452 453 454 455 456 457 458 459 460 461 462 463 464 465 466 467 468 469 470 471 472 473 474 475 476 477 478 479 480 481 482 483 484 485 486 487 488 489 490 491 492 493 494 495 496 497 498 499 500 501 502 503 504 505 506 507 508 509 510 511 512 513 514 515 516 517 518 519 520 521 522 523 524 525 526 527 528 529 530 531 532 533 534 535 536 537 538 539 540 541 542 543 544 545 546 547 548 549 550 551 552 553 554 555 556 557 558 559 560 561 562 563 564 565 566 567 568 569 570 571 572 573 574 575 576 577 578 579 580 581 582 583 584 585 586 587 588 589 590 591 592 593 594 595 596 597 598 599 600 601 602 603 604 605 606 607 608 609 610 611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634 635 636 637 638 639 640 641 642 643 644 645 646 647 648 649 650 651 652 653 654 655 656 657 658 659 660 661 662 663 664 665 666 667 668 669 670 671 672 673 674 675 676 677 678 679 680 681 682 683 684 685 686 687 688 689 690 691 692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707 708 709 710 711 712 713 714 715 716 717 718 719 720 721 722 723 724 725 726 727 728 729 730 731 732 733 734 735 736 737 738 739 740 741 742 743 744 745 746 747 748 749 750 751 752 753 754 755 756 757 758 759 760 761 762 763 764 765 766 767 768 769 770 771 772 773 774 775 776 777 778 779 780 781 782 783 784 785 786 787 788 789 790 791 792 793 794 795 796 797 798 799 800 801 802 803 804 805 806 807 808 809 810 811 812 813 814 815 816 817 818 819 820 821 822 823 824 825 826 827 828 829 830 831 832 833 834 835 836 837 838 839 840 841 842 843 844 845 846 847 848 849 850 851 852 853 854 855 856 857 858 859 860 861 862 863 864 865 866 867 868 869 870 871 872 873 874 875 876 877 878 879 880 881 882 883 884 885 886 887 888 889 890 891 892 893 894 895 896 897 898 899 900 901 902 903 904 905 906 907 908 909 910 911 912 913 914 915 916 917 918 919 920 921 922 923 924 925 926 927 928 929 930 931 932 933 934 935 936 937 938 939 940 941 942 943 944 945 946 947 948 949 950 951 952 953 954 955 956 957 958 959 960 961 962 963 964 965 966 967 968 969 970 971 972 973 974 975 976 977 978 979 980 981 982 983 984 985 986 987 988 989 990 991 992 993 994 995 996 997 998 999 1000 1001 1002 1003 1004 1005 1006 1007 1008 1009 1010 1011 1012 1013 1014 1015 1016 1017 1018 1019 1020 1021 1022 1023 1024 1025 1026 1027 1028 1029 1030 1031 1032 1033 1034 1035 1036 1037 1038 1039 1040 10

THE UNIVERSITY OF CHICAGO

4. Device according to claim 1 characterized in that at least part of a wall (31) of the milk tank (11) is made from a flexible material.

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5. Device according to claim 4, characterized in that inner sides of walls (31) of the milk tank (11) are smooth and free of corners.

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[illegible]

7. Device according to claim 4 characterized in that the milk tank (11) is positioned in a receptacle (30) for supporting the flexible walls (31).

FIG. 26

[illegible]

9. Device according to claim 8, characterized in that the sealing means (18) are attached to the movable wall (21) and are shaped to form a rinsing chamber (B) which is open towards the fixed wall (15) and means (16) for circulating rinsing water through the rinsing chamber (B).

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10. Device according to claim 8 characterized in that at least part of the movable wall (21) and the fixed wall (27) have double-walls and means (19, 20) for circulating cooling liquid through space in the double walls.

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11. Device according to claim 8, characterized in that at least part of the walls (15, 21, 27) is made of glass.

TO THE ATTORNEY

12. Device according to claim 1 characterized in that the milk tank (11) is transportable.

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13. Device according to claim 1, characterized in that the milk tank has at least one wall (27) provided with an opening for introducing spray means into the closed chamber (12).

[illegible]

14. Device according to claim 1, characterized in that the milk tank (11) is provided with signaling means for signaling the storage volume (12) has reached its maximum.

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15. Device according to claim 14, characterized in that the device comprises a plurality of milk tanks (11) which are all provided with a switchable valve which is coupled to the signaling means.

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16. Device according to claim 1 comprising a milking line (104) between the milking cups (101) and a storage tank (117, 118, 119, 120), a discharge line (103) between the milking cups (101) and a discharge vessel (116) for the purpose of discharging cleaning liquid or first contaminated milk, and a control system (108) and further characterized in that the device comprises at least two milk tanks (117, 118, 119, 120) which can be connected to the milking line (104) and switching means (112, 113) connected to the control system (108), for connecting the milking line (104) to one of the milk tanks.

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17. Device according to claim 16, characterized in that the device comprises identification means (107) for identifying animals which are to be milked and memory means (108) which determine the expected concentration of a specific substance in and/or property of the milk from an identified animal.

[illegible]

18. Device according to claim 17, characterized in that the expectations concerning the concentration and/or property during the period of lactation and/or during the milking operation are stored in the memory means (108), means for coupling the milking line (104) to various milk tanks during a milking operation on the basis of the expected concentration and/or property.

Patented at 229860

19. Device according to claim 16, characterized in that sensor means (110) for milk are incorporated in the milking line (104), for measuring the concentration of a specific substance and/or a specific property in the milk.

TELETYPE UNIT

21. Method for milking animals using a device for milking animals wherein at least one milking stall has means (1, 2, 3) for extracting milk, means (3, 4) for de-aerating the milk which has been extracted and means (6) for conveying de-aerated milk to a milk tank (11) for storage for a prolonged period, and wherein the milk is transported within a closed chamber inside the milk tank to a remote site where the milk is discharged from the milk tank, the improvement comprising the step, characterized in that, after the milk tank (11) has been emptied the closed chamber (12) is connected to subatmospheric pressure in order to reduce the storage volume of the closed chamber.

Device and method for milking animals

The invention relates to a device according to the preamble of Claim 1. A device of this nature is known. The drawback of the known device is that with a fluctuating volume of milk in the milk tank, the milk is also at different levels. There is often some degree of foam just above the surface of the milk, and this foam containing milk will come into contact with the wall, where it will dry and, as it were, form a cake on the wall of the milk tank. It is extremely difficult to clean the milk tanks and, in particular, to remove such dried-on milk, and there is a risk of bacteria beginning to grow in this dried-on milk. This has an adverse effect on the quality of the milk stored in the milk tank.

The invention aims to overcome this drawback and, for this purpose is designed as described in the characterizing part of Claim 1. By keeping the storage
20 volume of the storage tank exactly the same size as all the milk stored therein at all times, it is thus possible to ensure that there is no wall to which the milk can adhere, and consequently this milk is also unable to dry on.

25 According to one embodiment, the device is designed as
described in Claim 2. As a result, it is unnecessary to
cool the milk in the milk tank, and it is sufficient
for the milk to be kept at the storage temperature. In
this case, no agitating means for circulating milk
30 which is to be cooled and/or heat exchangers are
required in the milking stall, so that the milk tank
can be of simple design.

According to one embodiment, the device is designed as described in Claim 3. This ensures, in a simple manner, that the milk stored in the milk tank maintains its storage temperature.

According to a further refinement, the device is designed as described in Claim 4. This results, in a simple manner, in a milk tank whose volume adjusts
40 itself to the quantity of milk stored in the milk tank.

5 According to one embodiment, the device is
designed as described in Claim 6. This makes the milk
tank easy to construct.

According to another embodiment of the device, the latter is designed as described in Claim 8. This results in a simple milk tank in which a large quantity of milk with a fluctuating volume can be stored.

According to a further refinement, the device is designed as described in Claim 10. In this way, the milk is easy to cool or keep at a low temperature.

According to a further refinement, the device is designed as described in Claim 12. This makes it easy to transport the milk tank.

According to one embodiment, the device is
35 designed as described in Claim 14. In this way, it is
possible for various milk tanks to be filled in
succession, for example by switching the supply from a
full milk tank to the next, as yet unfilled milk tank.

According to a further refinement, the device is designed as described in Claim 15. In this way, the milk tanks can be automatically filled in succession.

According to one embodiment, the device is designed as described in Claim 16. In this way, the various milk tanks can be used for milk of different quality.

According to a refinement, the device is designed as described in Claim 17. In this way, it is possible for milk of a desired quality as produced by one animal to be stored in a stipulated milk tank.

According to a refinement, the device is designed as described in Claim 18. In this way, the milk can be stored in the correct milk tank on the basis of previously measured properties of the animal to be milked.

According to a refinement, the device is designed as described in Claim 19. In this way, milk is stored in the designated milk tank on the basis of directly measured properties which may vary during milking, such as for example the fat content.

According to one embodiment, the device is designed as described in Claim 20. In this way, it is always possible to separate the milk into the correct milk tank while the animals to be milked are being milked in different milking stalls, so that the milking stalls can be used optimally and there are no extra waiting times for animals with special milk.

The invention also comprises a method according to Claim 21. Using this method, the milk is transported to the milk factory, for example, under hygienic conditions and without having to be pumped from one vessel to another.

The invention also comprises a method according to Claim 22. This method ensures that, after emptying, the storage volume of the milk tank can be minimized in a simple manner.

- 4 -

The invention is explained below on the basis of a number of exemplary embodiments and with the aid of a drawing, in which:

Figure 1 diagrammatically depicts a milking
5 device,

Figure 2 shows part of a cross section through a first embodiment of a milk tank as used in Figure 1,

Figure 3 shows the circulation of cooling medium in the bottom wall or top wall of the milk tank
10 shown in Figure 2,

Figure 4 shows a cross section through a second embodiment of a milk tank as used in Figure 1,

Figure 5 shows a plan view of the milk tank from Figure 4,

Figure 6 diagrammatically depicts a milking
15 device for cows provided with a number of milk tanks, and

Figure 7 shows an amended design of the milking device for cows shown in Figure 6.

Figure 1 shows a milking device with milking
20 cups 1 which are connected to an air separator 3 by means of a milking line 2. As is known, the milking cups 1 in a milking stall are connected to an udder of an animal which is to be milked, such as for example a
25 cow. Then, in a known way, a pulsating movement is generated in the milking cups 1, for example by means of a vacuum, after which milk flows into the milking cups and, via the milking line 2, to the air separator 3. The air separator 3 is connected to a vacuum pump 4,
30 with the result that a subatmospheric pressure prevails in the air separator 3 during milking, so that the milk is sucked towards the air separator 3. A milk quantity meter may be positioned in the milking line 2 downstream of the air separator 3, or alternatively the
35 air separator 3 may also be designed as a milk quantity meter.

After milking is complete, the milk is pumped to a milk tank 11 by a pump 6. A non-return valve 5 is positioned between the pump 6 and the air separator 3,

so that when the air separator 3 is under vacuum during milking there is no milk sucked out of the milk tank 11. If appropriate, the vacuum is switched off in a known way at the moment at which pump 6 is switched on.

5 A filter 8 and a heat exchanger 9 are incorporated in a milk pressure line 7 between the pump 6 and the milk tank 11. The contaminants which may have entered the milk during milking are filtered out of the milk in the filter 8. In the heat exchanger 9, the milk
10 which is being pumped to the milk tank 11 is cooled to the storage temperature of approximately 0° to 4°, and preferably 1° Celsius. For this purpose, the heat exchanger 9 is provided with cooling-medium ports 10 which are in communication with a cooling unit (not
15 shown). Preferably, the heat exchanger 9 is a direct precooler, in which case the cooling medium, such as freon or a similar substance, is vapourized directly in the cooler and withdraws heat from the pipes through which the milk is flowing. In this case, the heat
20 exchanger 9 is provided with a regulator, so that the milk flowing out of the heat exchanger 9 is at a more or less constant temperature. This ensures that the milk in the milk tank 11 is immediately at the correct storage temperature, which is of benefit to the quality
25 of the milk. There may also be other milk pressure lines 7 which pump milk to the milk tank 11, for example if the milking device comprises a plurality of milking stalls with milking cups 1.

The milk tank 11 is positioned in a cooling
30 chamber A and, via a milk inlet 13, is connected to the heat exchanger 9. The milk tank 11 has a variable storage volume 12 which is diagrammatically depicted in the drawing. The variable storage volume 12 is provided with a milk discharge 14, to which a milk tanker can be
35 coupled. The milk tanker can pump milk out of the milk tank 11 in order for it to be transported to the milk factory.

In the diagram shown, only components which are required for conveying the milk are shown. Naturally,

other known features are also present, such as a cleaning system for the milking lines, a cleaning system for the milking cups and vacuum lines and ports for producing the pulsating movement in the milking line. The various stopcocks and valves are also not shown.

In the embodiment shown, one milk tank 11 is shown, in which all the milk which is extracted from the animals using the milking cups 1 is stored. However, it is also possible, in a manner described below, to use a plurality of milk tanks 11 which are then, for example, filled in succession or are filled with different grades or types of milk.

Figure 2 shows a milk tank 11 which is made with flat walls. A bottom wall 27 is of double-walled design. Side walls 15, which are of single walled design, are positioned on the bottom wall 27. A top wall 21, which can move in the vertical direction, is arranged inside the side walls 15. The movable top wall 21 is also double-walled. A sealing profile 18, which is attached to the movable top wall 21, is arranged between the movable top wall 21 and the stationary side walls 15. Together with the side wall 15, the sealing profile 18 forms a rinsing chamber B. The rinsing chamber B is provided with rinsing-water ports 16, by means of which, at the location of the rinsing chamber B, that part of the side wall 15 which moves past the sealing profile 18 can be cleaned. The temperature of the water flowing through the rinsing chamber B is preferably no higher than that of the milk. If appropriate, chemicals, such as solvents, are added to the water in order to clean the wall.

The variable storage volume 12 of the milk tank 11 is formed by the vertically directed movement of the top wall 21. The top wall 21 can move downwards to the bottom wall 27, so that the variable storage volume 12 is virtually nothing. Then, the milk can be pumped into the variable storage volume 12 via the milk inlet 13, after which the top wall 21 will move vertically

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upwards, the top wall 21 floating, as it were, on the milk, so that there is no air, or scarcely any air, between the top wall 21 and the milk. This prevents the milk from drying onto the side walls 15, and the milk remains free of oxygen, thus improving its shelf life. The side wall 15 is provided with a sensor (not shown), which can be used to detect whether the top wall 21 has reached its uppermost position. When the uppermost position is reached, a signal is emitted, for example to a control unit, with the result that the milk supply is switched over to a following milk tank 11.

In order for the milk to be cooled or stored in a cooled state, the top wall 21 and the bottom wall 27 are of double-walled design and are made, for example, from two parallel glass plates. Baffles 20 are positioned between the glass plates, which baffles partly provide reinforcement and, at the same time, ensure that cooling liquid flows between the two glass plates, in the manner illustrated in Figure 3. For this purpose, the space between the glass plates is provided with cooling-water ports 19. The glass plates are provided all the way around with a fastening strip 17 which, if appropriate, is glued to the glass plates. The material of the bottom wall 27, the top wall 21 and the side walls 15 is preferably glass, since this is easy to clean owing to the fact that milk cannot adhere firmly to it.

In order for the interior of the empty milk tank 11 to be cleaned, the top wall 21 is provided with one or more openings 22. A guide sleeve 23, provided with O-rings 26, is secured in the opening 22. A sprayer 24 provided with spray holes 25 can be pushed vertically into the guide sleeve 23. During normal use, the bottom side of the sprayer 24 is level with the bottom side of the top wall 21, while during cleaning the top wall 21 is moved upwards, for example by blowing air into the storage chamber 12, and the sprayer 24 is pushed slightly into the tank, so that the surface of the top wall 21, the side walls 15 and

the bottom wall 27 can be cleaned. By moving the sprayer 24 in the vertical direction during cleaning, it is possible to clean the entire side wall 15. If appropriate, the opening 22 may be of larger design, so that other cleaning features can also be introduced into the tank.

Figure 4 shows a second embodiment of the milk tank 11. In this case, the milk tank 11 comprises a flexible wall 31 which is positioned in a supporting wall 30. On the underside, the variable storage volume 12 is provided with a port 29. On the top side, there is an opening 22 in which a plug 34 can be placed. On the top side, there is also a plate 33 which holds the flexible wall 31 pressed against the supporting wall 30. The flexible wall 31 is made from fabric-reinforced plastic and is round, so that the inner surface does not have any dead corners and is easy to clean. As can also be seen from Fig. 5, the holder 30 is positioned on a support plate 28 which is provided with passages 35. The supporting wall 30 is also provided with lifting hooks 32. A quick-fit coupling 36 is arranged at the port 29. A sensor (not shown) is arranged on the holder 30, which sensor can detect whether the flexible wall has reached its uppermost position, so that the milk supply is switched over to another milk tank 11.

In addition to the embodiment shown in which there is a continuous flexible wall 31, it is also possible to use embodiments with, for example, a rigid bottom and top wall and a partially rigid side wall, in which case, for example, a roller diaphragm is arranged between the top wall and the side wall, so that the top wall can move in the vertical direction. It is then not necessary to use a supporting wall 30.

Use of the milk tank 11 shown in Figures 4 + 5 is as follows. The milk tank 11 is in the cooling chamber A, and the port 29 which corresponds to the milk inlet 13 and milk discharge 14, as shown in Figure 1, is connected to the heat exchanger 9 via a quick-fit coupling 36. The cooled milk is pumped into the

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variable storage volume 12, as a result of which the top side of the flexible wall 31 moves upwards and the variable storage volume 12 increases by the volume of the supplied milk. The milk is preferably cooled to approximately 1 degree celsius before being stored in the milk tank 11. Placing the milk tank 11 in a cooled chamber means that no additional cooling features are needed.

The milk is periodically collected to be taken to the milk factory. The quick-fit coupling 36 is then released and a fork-lift truck moves its fork into the passages 35 or a lifting device is attached to the lifting hooks 32. The milk tank 11 is then placed on a lorry and taken to the milk factory.

In the milk factory, the milk tank 11 is emptied via the port 29. If appropriate, the plug 34 is removed from the top wall in the process. After the milk tank has been emptied, the inside of the tank is cleaned, for example by inserting cleaning means through the opening 22. Carrying out cleaning in the milk factory allows all aspects of the cleaning to be carefully monitored and recorded. Since the milk tank 11 in the milk factory is detached from any installation, it is even possible to use high temperatures. After cleaning, the plug 34 is replaced in the opening 22, and subatmospheric pressure or vacuum is applied to the port 29 in the milk factory or in the milking device, with the result that the storage volume becomes virtually nothing. The milk tank 11 is then once again ready to be placed in the cooling chamber A of the milking device and/or to be used. In this way, it is ensured that the milk is stored in a tank which has been cleaned under controlled conditions.

In another embodiment, the milk tank 11, after it has been emptied, is destroyed in the milk factory until it forms small shreds which are recycled. In this case, the farm always uses new milk tanks 11, thus ensuring hygienic conditions.

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In addition to the embodiment shown, in which the milk tank 11 is positioned in a cooling chamber A, it is also possible for the holder 30 to be provided with a cooling system and for cooling also to be arranged in the plate 33.

The cooling chamber A may also hold a plurality of milk tanks, in which place the full or partially filled milk tanks 11 can be exchanged for empty milk tanks 11. This allows the milk which has been extracted and stored hitherto to be continuously taken to the milk factory by a lorry. In this case, the cooling chamber A contains features allowing the milk tanks 11 to be filled successively as far as possible. Preferably, the features are arranged in such a way that there is always an empty milk tank 11 on standby for each milk tank 11 which is being filled. On the milk tank 11, there is a sensor which emits a signal when the milk tank 11 in question is full, so that the milk supply can be switched over to the milk tank 11 which is on standby. In the situation in which the milk extracted from the animals is divided according to quality and/or type in a manner to be described below, separate milk tanks for each quality or type are accommodated in the cooling chamber A.

The milking device shown in Figure 6 comprises a first milking stall P, a second milking stall Q and a third milking stall R. Each milking stall is designed, in a known way, to milk cows and is of identical design. A cow can enter, for example, the first milking stall P in a known manner as discussed above and can then be milked by connecting milking cups 101 to the teats of the udder. This connection of the milking cups 101 can be carried out manually in a known manner. It is also possible for the milking cups 101 to be automatically connected to the teats, for which purpose an automatically controlled milking robot can be used.

The milking cups 101 are each connected, by means of a milking hose 102 via a change-over valve 106, to either a discharge line 103 or a milking line

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104. The change-over valves 106 are combined in a first valve block 105 and are actuated by means of a control system 108. In each milking stall, there is an identification system 107, with which the identity of the animal present can be established in a known way, for example by recognition of a transponder which the animal is wearing. The discharge line 103 is connected to a discharge vessel 116 which, by means of a vacuum line 115, is connected to a vacuum vessel 121. The vacuum vessel 121 is kept at subatmospheric pressure in a known manner by a vacuum pump 122. The outlet vessel 116 is provided with a discharge with which it can be emptied.

The milking line 104 connects the milking cups 101 to a second valve block 112 in which shut-off valves 113 are accommodated. The shut-off valves 113 are actuated by the control unit 108. Each shut-off valve 113 is in communication, via a line 114, with a first storage tank 117, a second storage tank 118, a third storage tank 119 or a fourth storage tank 120. Each storage tank is provided with ports (not shown) for periodically emptying the storage tank.

A milk quantity meter 109 is incorporated in the milking line 104. The milk quantity meter 109 has a quantity sensor 111 which can be used to measure how much milk has been extracted from a cow. The milk quantity meter also incorporates a sensor 110 which, if appropriate, is positioned directly in the milk flow, or alternatively is positioned in a buffer chamber in which the extracted milk remains for a short time during milking. The sensor 110 and the quantity sensor 111 are connected to the control unit 108.

If appropriate, the milk quantity meters 109 are connected, via a line (not shown), to a second vacuum vessel in which a lower subatmospheric pressure prevails than in the vacuum vessel 121. Consequently, it is possible to convey the milk out of the milk quantity meter 109 to each of the storage tanks 117-120, while the subatmospheric pressure in the milking

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5 cups 101 is determined primarily by the subatmospheric pressure in the milk quantity meter 109. Using the second vacuum vessel makes the subatmospheric pressure in the milking cups 101 more stable and ensures that it is not affected by transport through the line 114.

10 The sensor 110 may be a single sensor for measuring specific properties of the milk or may be a sensor which is designed to measure the concentrations in the milk of certain types of substances or certain molecules. The concentration measured by the sensor 110 may be the fat content of the milk, if appropriate also the protein content or, if appropriate, the concentration of a specific substance or a specific protein in the milk. If appropriate, the sensor 110 is
15 designed, for example, as a biosensor, which can be used to determine the concentration of a specific molecule, for example the concentration of lactoferrin.

20 The control unit 108 is shown separately, in diagrammatic form, for each milking stall, but preferably this control unit is common to the entire milking installation. The data concerning the cows to be milked, including the possible presence or concentration of a specific substance in the milk, is stored in the control unit 108. In this case, it is
25 possible to indicate how it is expected that this concentration will vary during milking or, if appropriate, during lactation, so that the control unit can determine at what moment during milking or after what quantity of milk extracted the milk needs to be
30 stored in a specific storage tank.

35 The device operates as follows: an animal which is to be milked enters a milking stall, for example the first milking stall P, where it is identified by the identification system 107. The milking cups 101 are connected to the teats of the udder. The change-over valves 106 are set in such a manner that the milking hose 102 is connected to the discharge vessel 116. After milking has started, so that a pulsating movement is exerted on the teats in the milking cups 101 in a

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known way, the first jets of milk flow out of a teat to the discharge vessel 116 under the influence of the subatmospheric pressure prevailing in the discharge vessel 116. This first milk usually contains
5 contaminants, such as dried milk and bacteria, and is therefore discharged separately. If appropriate, water is metered into the milking cup 101, by means of which water this contaminated first milk is rinsed out of the milking hose 102. After a short time, 10-20 seconds,
10 the change-over valves 106 are switched over, with the result that the milking cups 101 are brought into communication with the milking line 104.

At least one of the shut-off valves 113 in the second valve block 112 is always open, so that the
15 milking line 104 is in communication with the subatmospheric pressure in one of the storage tanks 117, 118, 119 or 120. The extracted milk will flow out of the milking cup 101 towards one of the storage tanks as a result of this subatmospheric pressure.

20 In the first storage tank 117, for example, calf milk is stored, i.e. milk containing certain substances which are particularly suitable for calves, such as, inter alia, an extra high fat content, as given by cows which have recently calved. In the second
25 storage tank 118, full-cream milk is stored, i.e. milk in which the fat content is higher than normal for other reasons. In most cows, the milk which is extracted at the end of milking has a higher fat content. It may be advantageous for the milk factory to
30 supply milk with a higher fat content separately.

In the third storage tank 119, for example, the milk with a high cell count is stored. This is milk from animals which, for example, have a mastitis infection, with the result that there are high levels
35 of bacteria in the milk. It is also possible to opt to store milk which contains traces of penicillin in the third storage tank 119.

The best milk is stored in the fourth storage receptacle 120. This milk is then not mixed with milk

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from infected cows and consequently has an improved shelf life or can be more successfully processed in the milk factory. Therefore, an improvement in quality is achieved by storing the milk separately.

5 The decision as to which of the storage tanks the milk is to be stored in is taken in the control unit 108. In the exemplary embodiment described above, it is possible to select the first storage tank 117 and the third storage tank 119 on the basis of the identity
10 of the animal to be milked, if appropriate in combination with a measurement by the sensor 110, with which, for example, the conductivity of the milk is measured.

 The decision to store the milk in the second
15 storage tank 118 may be based on the duration of milking, the duration of milking combined with the identity of the cow or, for example, on a measurement carried out by the sensor 110. It is also possible to make use of the measurement carried out by the quantity
20 sensor 111 to establish how much milking is required to reach an expected concentration of specific substances.

 In addition to the examples described above, the device described can also be used to store special milk separately. By means of genetic engineering, it is
25 possible to rear cows and other mammals which give milk in which a specific molecule, for example a protein or a fat, is present or, if appropriate, is present to an increased extent. The identity of these animals is known, and the control unit is aware of which storage
30 tank this milk is to be stored in; if appropriate additional storage tanks for this purpose are coupled to the milking line 104 by means of a valve 113.

 In addition to the above-described possibilities of establishing which storage tank the
35 milk is to be stored in, various combinations are also possible.

 In the example shown here, the various milking stalls P, Q and R make use of the same storage tanks. If appropriate, different storage tanks may be used.

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Since, when using the various storage tanks, the same vacuum system is used, which is connected by means of lines 115 with low resistance to the storage tanks, it is possible to ensure that the same subatmospheric pressure prevails in the various storage tanks, so that there is no change in the subatmospheric pressure in the milking cup 101 when switching between the shut-off valves 113. In this case, the control unit 108 for the shut-off valves is designed in such a manner that there is always at least one valve 113 open during milking, so that there is always a subatmospheric pressure prevailing in the milking cup 1.

Figure 7 shows another embodiment of the way in which the milk is conveyed to the storage tanks 117-120. Downstream of the milk quantity meter 109, a storage vessel 123 is incorporated in the milking line 104, in which vessel the milk is stored during milking. During milking, the storage vessel 123 is connected to the vacuum vessel 121, with a non-return valve 124 in the line leading to the second valve block 112 being closed. After milking, the connection to the vacuum vessel 121 is closed by means of a shut-off valve 126, and the storage vessel 123 is emptied into one of the storage tanks 117-120 using a pump 125. If appropriate, the pump 125 may be designed in such a way that it can also pump milk when a subatmospheric pressure is prevailing in the storage vessel 123, so that the milk can be pumped into one of the storage tanks 117-120 while milking is still continuing.

The sensor 110 for measuring the properties of the milk is arranged in the milking cup 110 in the embodiment shown in Figure 7. In this way, it is possible to accurately measure properties which differ for each individual quarter of the udder. If appropriate, the sensor 110 may also be positioned in the storage vessel 123.

In the exemplary embodiments shown, those parts of a milking installation which are known to the person

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skilled in the art, such as a cooling system for cooling milking lines and storage tanks, a cleaning system for cleaning the milk installation, a discharge system for discharging the stored milk and an automatic attachment and/or removal system, such as a milking robot, are not shown in more detail. In addition to the embodiments shown and discussed here, numerous variants in which the principle of the invention can be used are possible.

10 The discharge of the first jets from a teat into the discharge vessel 116, as incorporated in the exemplary embodiment, for example, is not necessary if milking is carried out by hand or if a separate discharge of this nature is not deemed necessary.

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Claims

1. Device for milking animals, comprising at least one milking stall with means (1, 2, 3) for
5 extracting milk, means (3, 4) for deaerating the milk which has been extracted and means (6) for conveying deaerated milk to a milk tank (11) for storage for a prolonged period, characterized in that the storage
10 volume (12) of the milk tank (11) is designed as a closed chamber with a variable volume which corresponds to the volume of the milk stored in the milk tank (11).

2. Device according to Claim 1, characterized in that the device comprises cooling means (9, 10) for
15 cooling the milk to approximately the storage temperature while the milk is being conveyed to the milk tank.

3. Device according to Claim 2, characterized in that the milk tank is positioned in a cooled environment or is provided with cooled walls.

20 4. Device according to Claim 1, 2 or 3, characterized in that at least part of the walls (31) of the milk tank (11) is made from flexible material.

5. Device according to Claim 4, characterized in that the inner sides of the walls (31) of the milk tank
25 (11) are smooth and free of corners.

6. Device according to Claim 5, characterized in that the milk tank (11) is rotationally symmetrical.

7. Device according to one of Claims 4-6, characterized in that the milk tank (11) is positioned
30 in a receptacle (30) for supporting the flexible walls (31).

8. Device according to Claim 1, 2 or 3, characterized in that the walls comprise a movable wall
35 (21) and a fixed wall (15), and sealing means (18) are provided for sealing the opening between the movable wall (21) and the fixed wall (15).

9. Device according to Claim 8, characterized in that the sealing means (18) are attached to the movable wall (21) and comprise a rinsing chamber (B) which is

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open towards the fixed wall (15) and means (16) for circulating rinsing water through the rinsing chamber (B).

10. Device according to Claim 8 or 9, characterized in that at least part of the movable wall (21) and the fixed wall (27) is of double-walled design and may be provided with means (19, 20) for circulating cooling liquid.

11. Device according to Claim 8, 9 or 10, characterized in that at least part of the walls (15, 21, 27) is made of glass.

12. Device according to one of the preceding claims, characterized in that the milk tank (11) is transportable.

13. Device according to one of the preceding claims, characterized in that at least one of the walls (27) is provided with an opening for introducing spray means into the closed chamber (12).

14. Device according to one of the preceding claims, characterized in that the milk tank (11) is provided with signalling means for signalling that the storage volume (12) has reached its maximum.

15. Device according to Claim 14, characterized in that the device comprises a plurality of milk tanks (11) which are all provided with a switchable valve which is coupled to the signalling means.

16. Device according to one of the preceding claims comprising a milking line (104) between the milking cups (101) and a storage tank (117, 118, 119, 120), if appropriate a discharge line (103) between the milking cups (101) and a discharge vessel (116) for the purpose of discharging cleaning liquid or first contaminated milk, and a control system (108), characterized in that the device comprises at least two milk tanks (117, 118, 119, 120) which can be connected to the milking line (104) and also switching means (112, 113), which are connected to the control system (108), for connecting the milking line (104) to one of the milk tanks.

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17. Device according to Claim 16, characterized in that the device comprises identification means (107) for identifying animals which are to be milked and also memory means (108) which determine the expected concentration of a specific substance in and/or property of the milk from an identified animal.

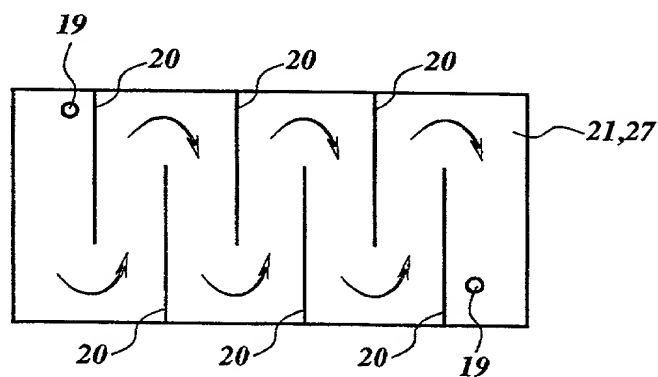
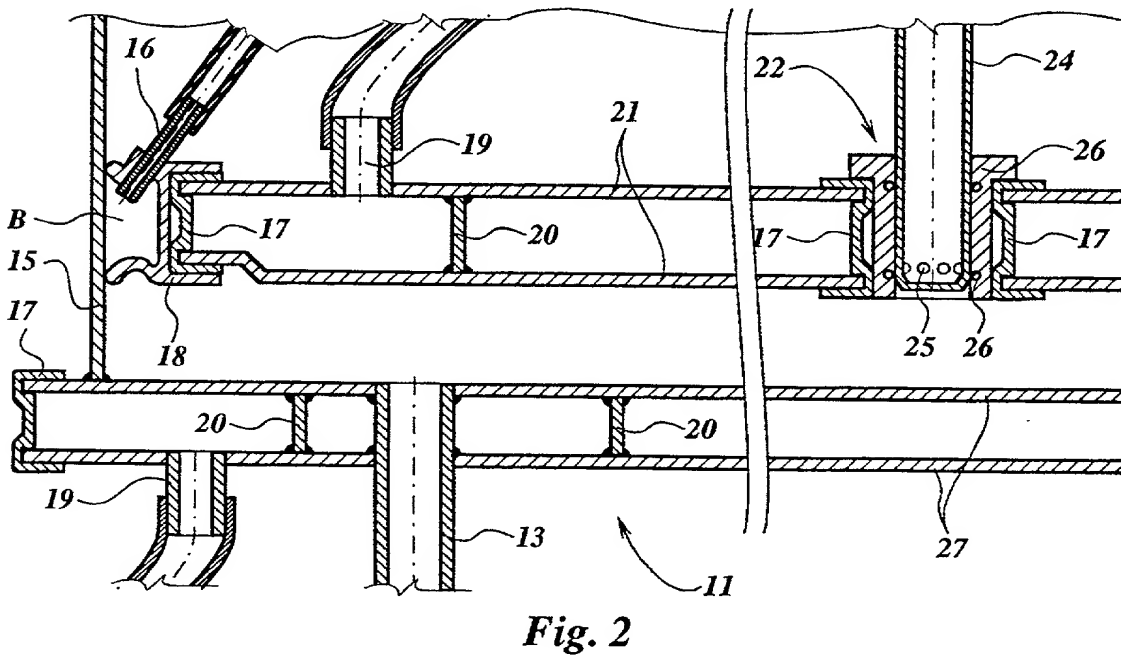
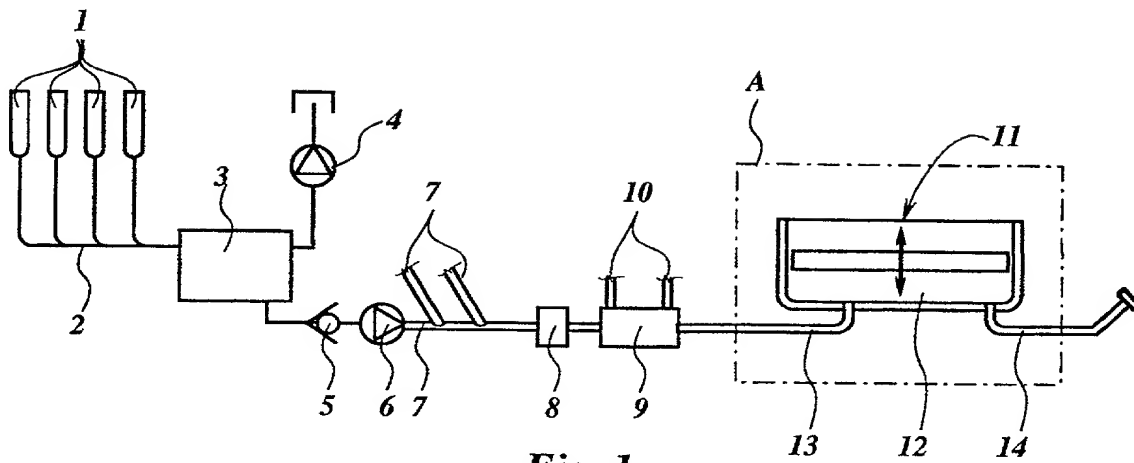
18. Device according to Claim 17, characterized in that the expectations concerning the concentration and/or property during the period of lactation and/or during the milking operation are stored in the memory means (108), in addition to means for coupling the milking line (104) to various milk tanks during a milking operation on the basis of the expected concentration and/or property.

19. Device according to Claim 16, 17 or 18, characterized in that sensor means (110) for milk are incorporated in the milking line (104), for the purpose of measuring the concentration of a specific substance and/or a specific property in the milk, as well as means for connecting the milking line (104) to various milk tanks during the milking operation on the basis of the measured concentration and/or property.

20. Device according to one of Claims 16-19, characterized in that there are plurality of milking stalls (P, Q, R), which each comprise switching means (112, 113) for coupling the milking line (104) to one of the milk tanks (117, 118, 119, 120).

21. Method for milking animals using a device according to one of the preceding claims, characterized in that the milk is transported in the milk tank (11) for further processing.

22. Method for milking animals using a device according to one of Claims 1-20, characterized in that, after the milk tank (11) has been emptied and, if appropriate, cleaned, the storage volume (12) is connected to a subatmospheric pressure in order to minimize the storage volume.



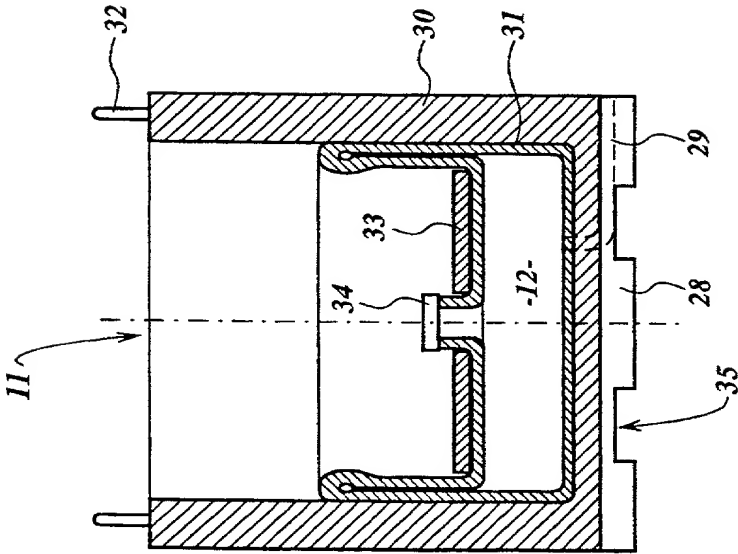


Fig. 4

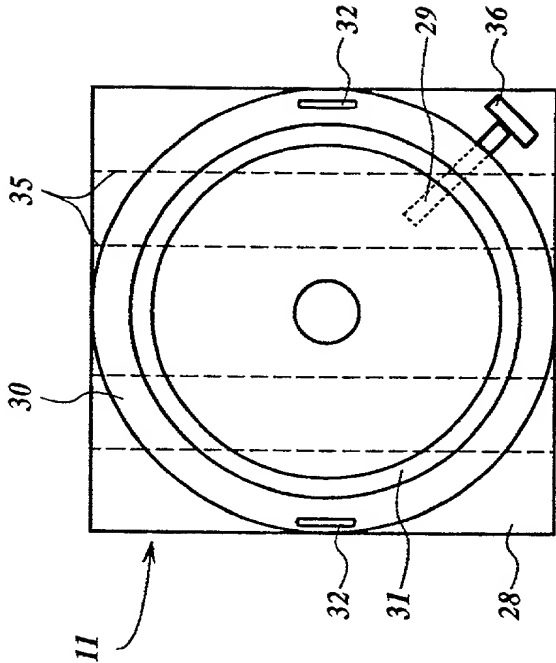


Fig. 5

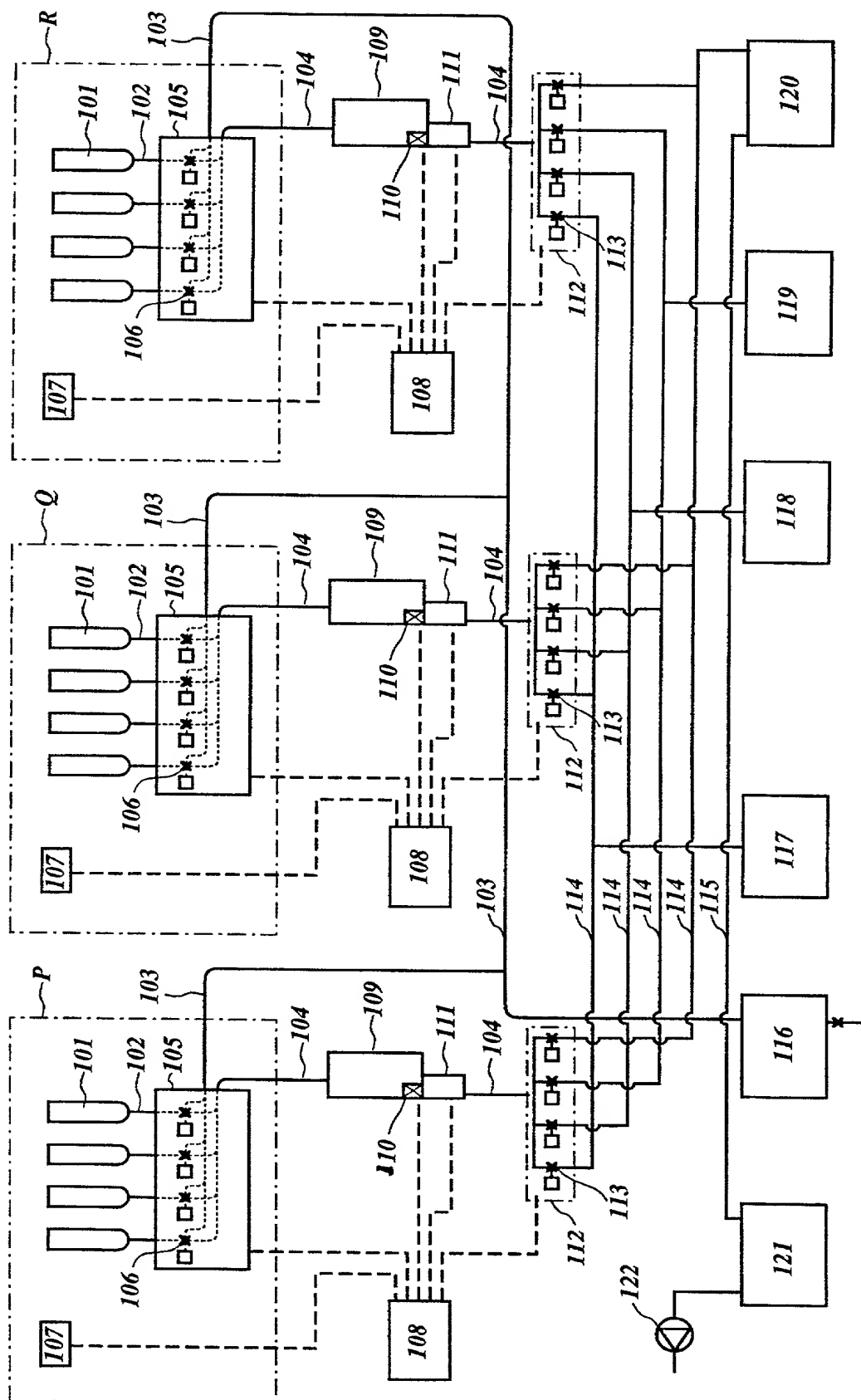


Fig. 6

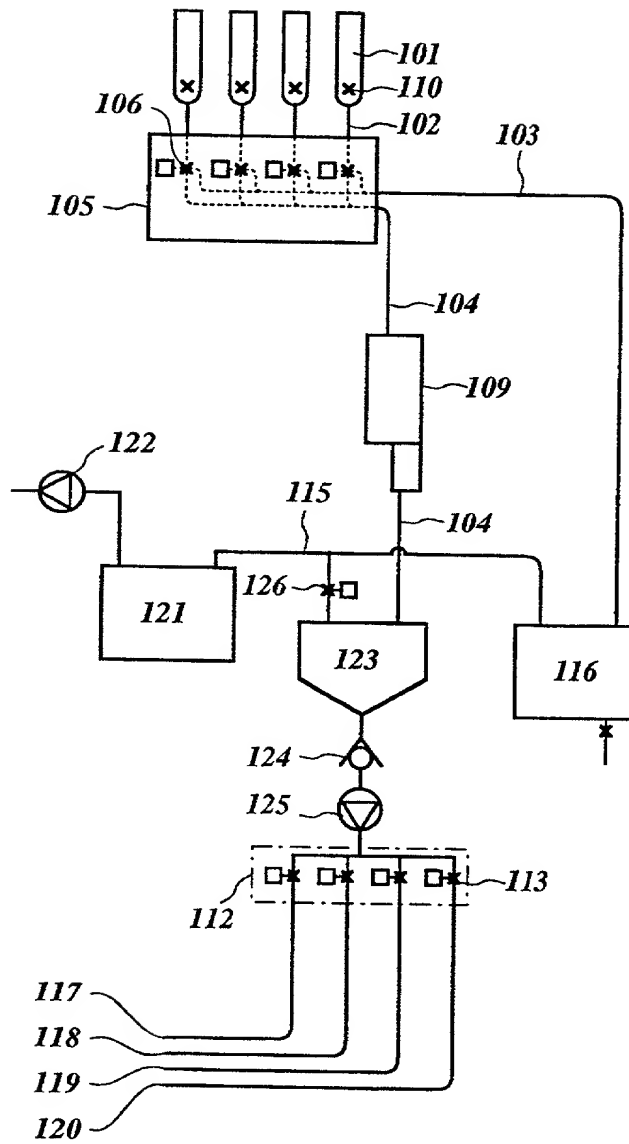


Fig. 7



Declaration and Power of Attorney

As below-named inventors, we hereby declare that:

Our residences, post office addresses, and citizenships are as stated below next to our names.

We believe that we are the original, first and joint inventors of the subject matter which is claimed and for which a patent is sought on the invention entitled **Device and Method for Milking Animals**, bearing Serial No. 09/868,122, filed June 13, 2001.

We hereby state that we have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above. To the best of our knowledge, information, and belief the facts stated therein are true.

We acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

We hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign applications for patent or inventor's certificate listed below and have also identified below any foreign applications for patent or inventor's certificate having a filing date before that of the application on which priority is claimed.

Netherlands Application No. 1010827 Filed December 16, 1998

Netherlands Application No. 101028 Filed December 16, 1998

PCT/NL99/00775 Filed December 15, 1999

We hereby claim the benefit under Title 35, United States Code, §120 of the following United States Applications listed below, and insofar as the subject matter of each of the claims of this Application is not disclosed in the prior United States Application in the manner provided by the first paragraph of Title 35, United States Code, §112, we acknowledge the duty to disclose information which is material to patentability as defined in Title 37, Code of Federal Regulations, §1.56 which occurred between the filing date of the prior application and the national or PCT international filing date of this application.

None

We hereby declare that all statements made herein of our own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false

statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

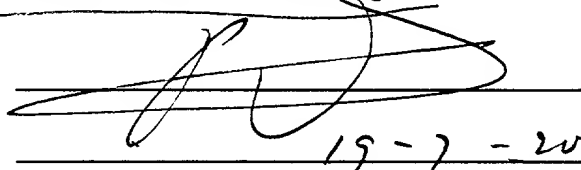
We hereby appoint Louis H. Reens, Registration No. 22,588, of ST.ONGE STEWARD JOHNSTON & REENS LLC; 986 Bedford Street; Stamford, Connecticut 06905-5619 (203 324-6155); with full power of substitution, association and revocation, as attorney to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith.

Please direct all telephone calls and correspondence to Louis H. Reens at the above address and telephone number.

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Pieter Adriaan Oosterling

Inventor's signature



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19-7-2001

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Citizenship:

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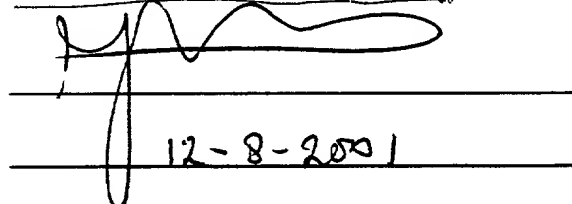
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